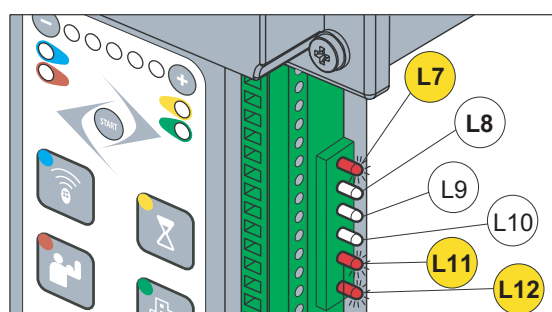
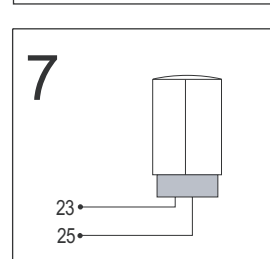
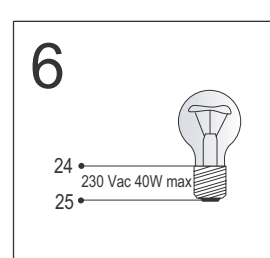
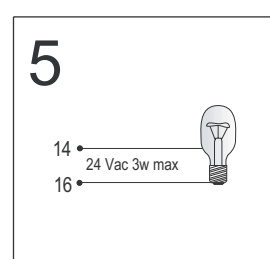
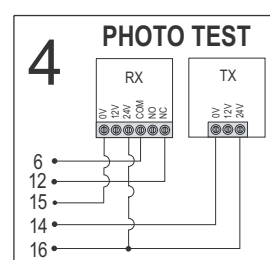
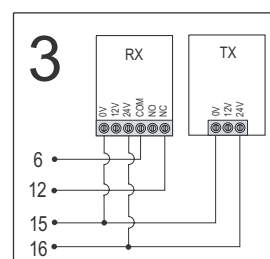
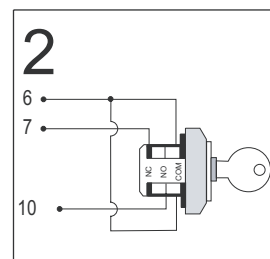
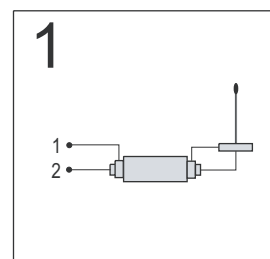
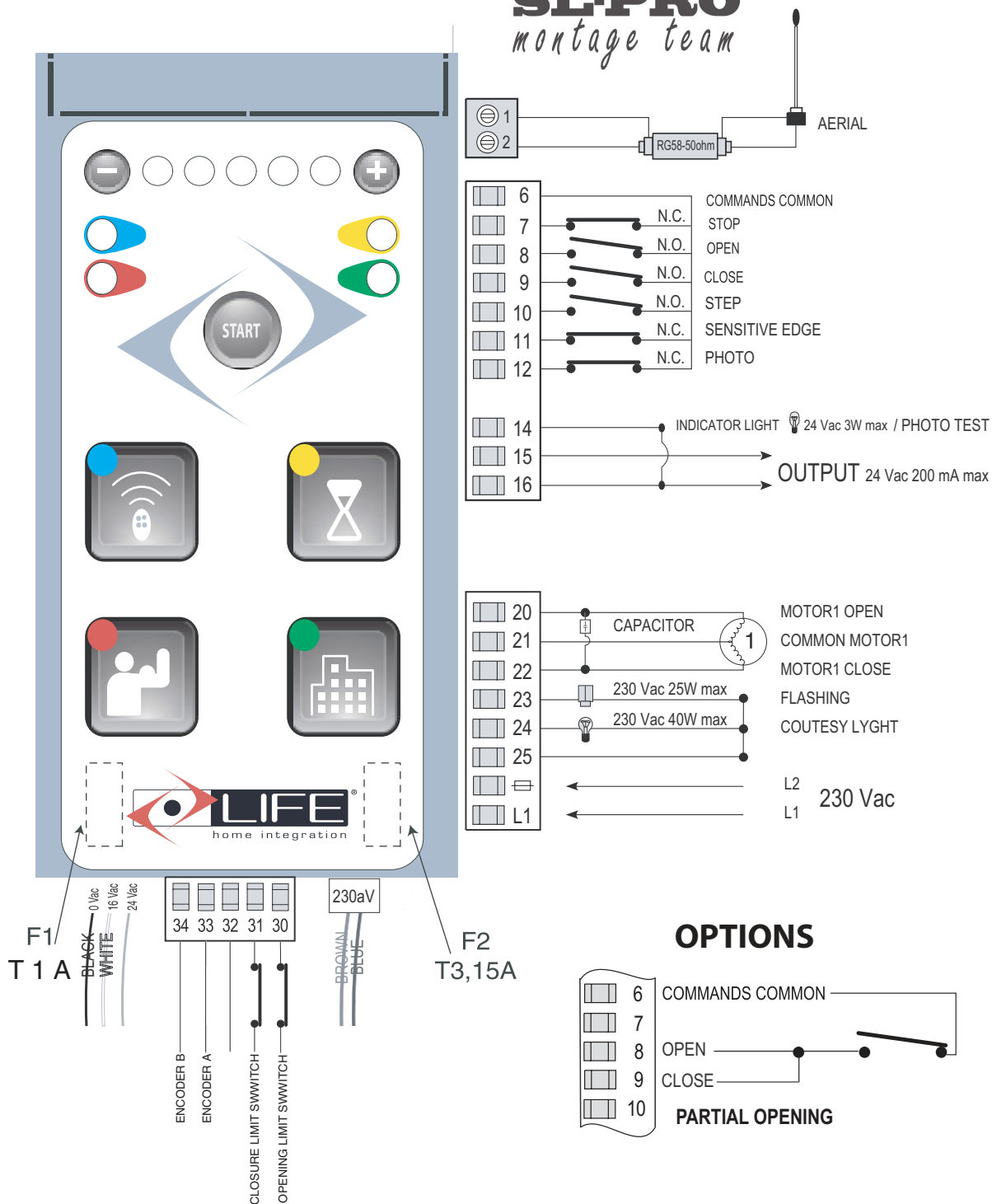


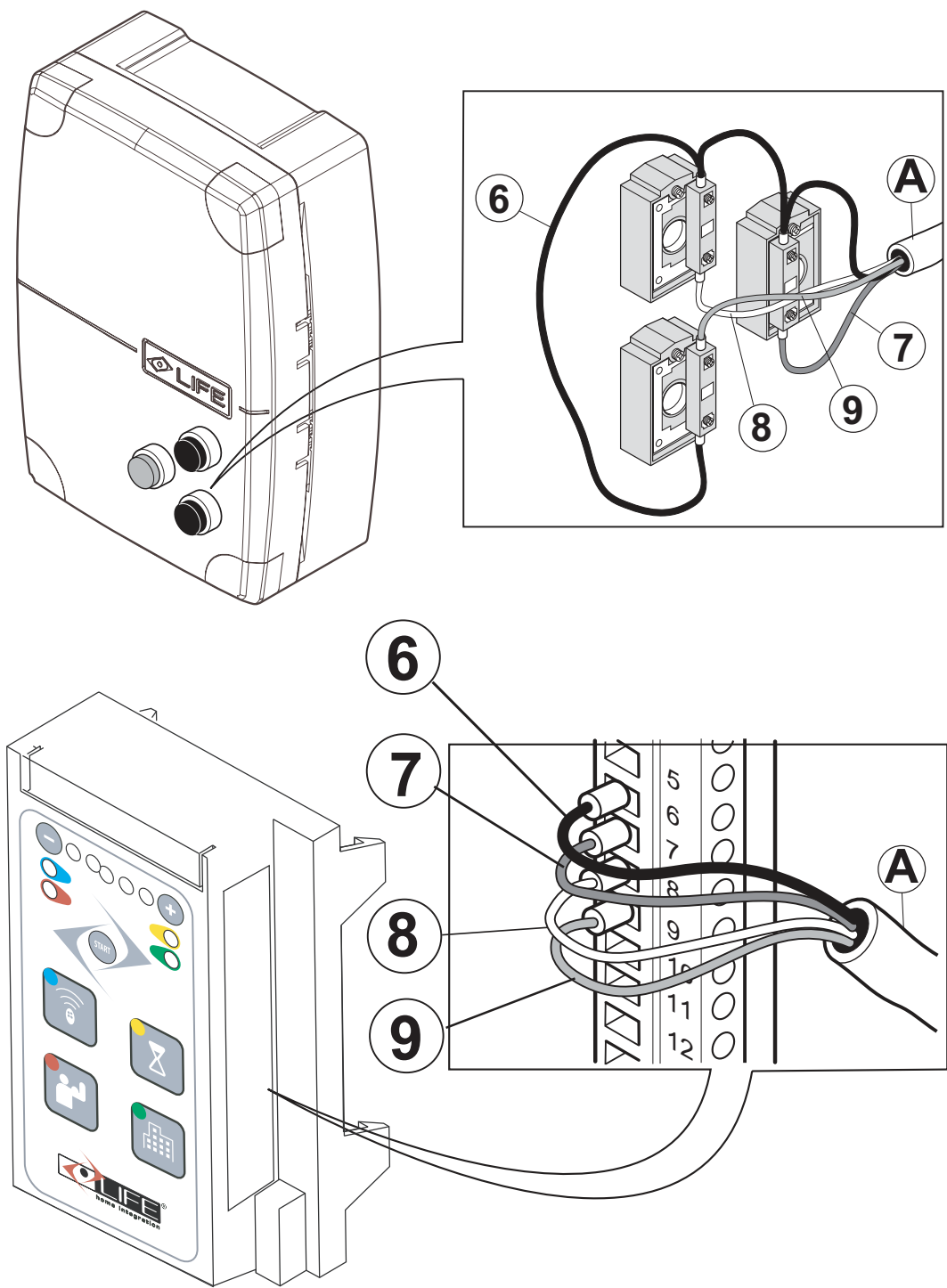


1.1 Indicator Leds

There is a row of 6 LEDs on the right hand side of the board, under the terminals. These LEDs are lit when the corresponding signal is present. For the NC inputs, stop, sensitive edge and photo, the corresponding LEDs L7, L11 and L12 are normally lit; for the NO inputs open, close and step, the corresponding LEDs L8, L9 and L10 are normally off. These LEDs therefore indicate any malfunction of the connected devices.



GE 1AC



(6)	BROWN	COMMON COMMAND	
(7)	GREEN	Stop	NC
(8)	WHITE	OPEN	NO
(9)	YELLOW	CLOSE	NO