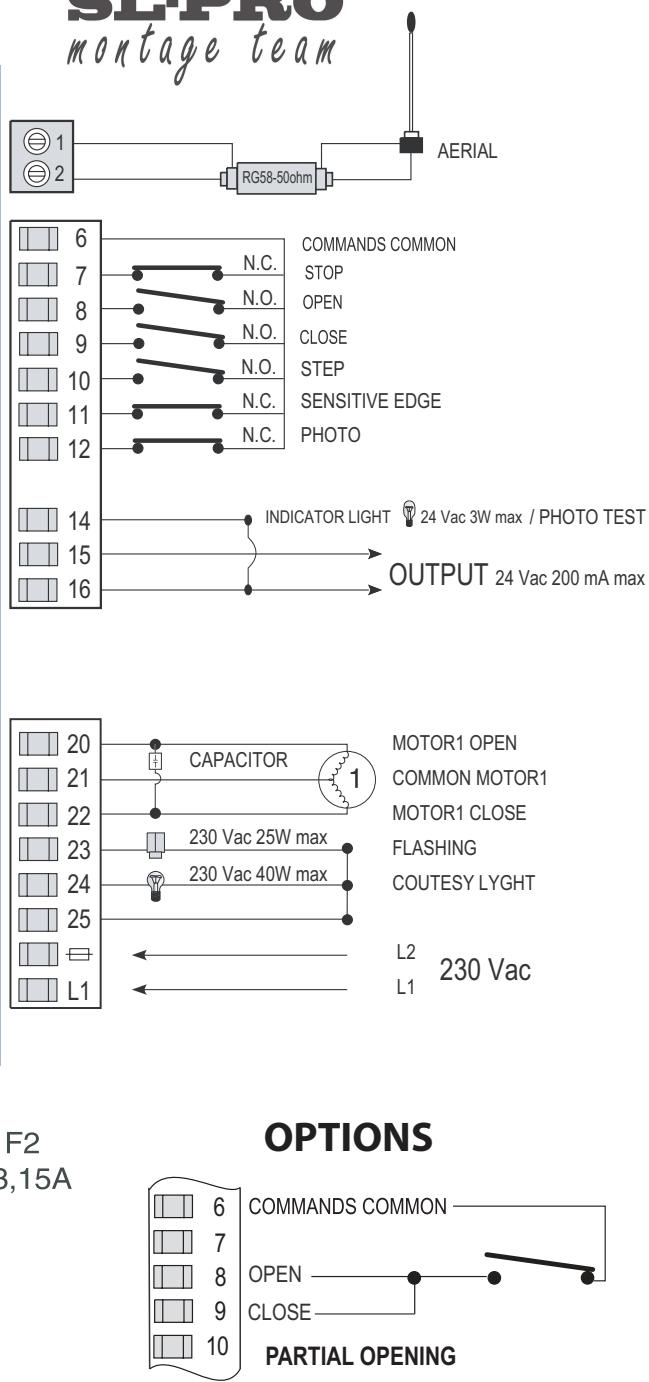


SL-PRO

montage team



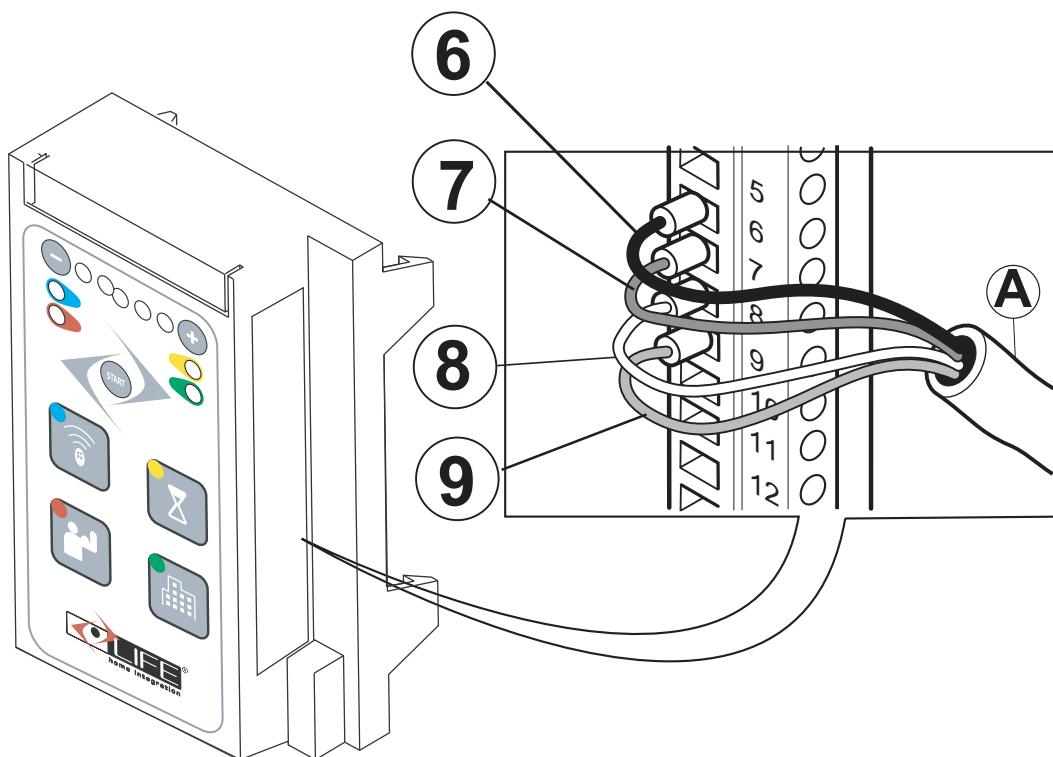
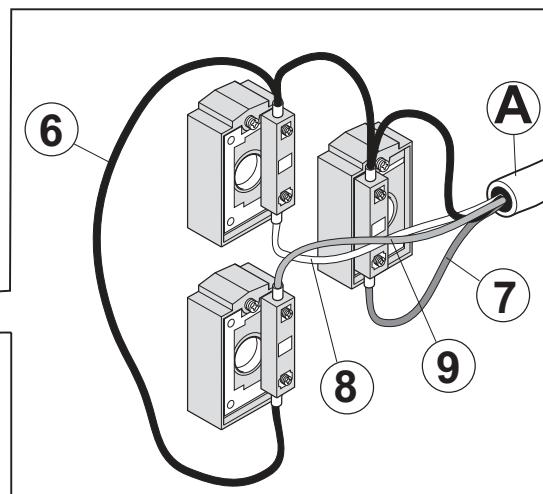
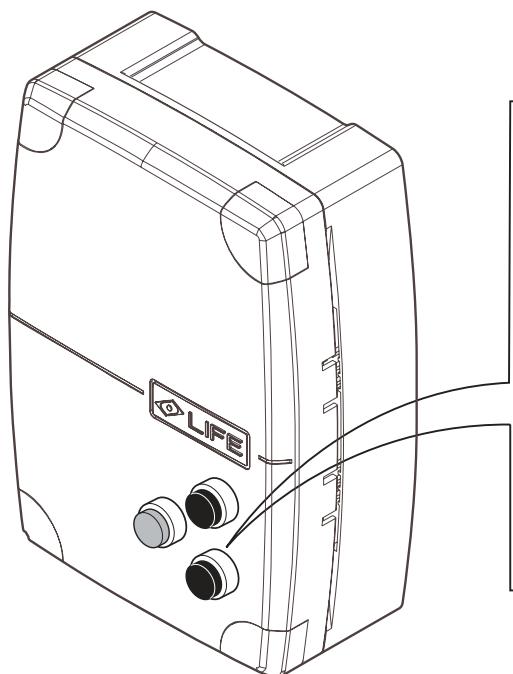
- 1** A circuit diagram showing two parallel paths from terminal 1 to ground. Path 1 contains a switch, and path 2 contains a relay coil. Both paths lead to terminal 2.
- 2** A circuit diagram for a photo test. It shows a relay coil connected between terminals 6 and 10. The normally open contact of the relay connects to terminal 7. The normally closed contact connects to terminal 14, which is connected to an indicator light. Terminal 15 is connected to ground.
- 3** A circuit diagram for a bidirectional communication module. It shows two modules, RX and TX, connected to terminals 6, 12, 15, and 16. The RX module has terminals 12 and 15 connected to ground. The TX module has terminals 6 and 16 connected to 24V. Power terminals 12V and 24V are also shown.
- 4** A circuit diagram for a photo test module. It shows two modules, RX and TX, connected to terminals 6, 12, 15, and 16. The RX module has terminals 12 and 15 connected to ground. The TX module has terminals 6 and 16 connected to 24V. Power terminals 12V and 24V are also shown.
- 5** A circuit diagram for a partial opening relay. It shows a relay coil connected between terminals 14 and 16. The normally open contact of the relay connects to terminal 14, which is connected to a 24 Vac 3w max bulb.
- 6** A circuit diagram for a 40W bulb. It shows a bulb connected between terminals 24 and 25, which are connected to 230 Vac power lines L2 and L1.
- 7** A circuit diagram for a 230V switch. It shows a switch connected between terminals 23 and 25, which are connected to 230 Vac power lines L2 and L1.

1.1 Indicator Leds

There is a row of 6 LEDs on the right hand side of the board, under the terminals. These LEDs are lit when the corresponding signal is present. For the NC inputs, stop, sensitive edge and photo, the corresponding LEDs L7, L11 and L12 are normally lit; for the NO inputs open, close and step, the corresponding LEDS L8, L9 and L10 are normally off. These LEDs therefore indicate any malfunction of the connected devices.



GE 1AC



(6)	BROWN	COMMON COMMAND	
(7)	GREEN	Stop	NC
(8)	WHITE	OPEN	NO
(9)	YELLOW	CLOSE	NO